

MOL Thermol 68

heat transfer oil



MOL Thermol 68 is a mineral oil based heat transfer oil having high viscosity index and narrow boiling point range.

The allowed maximum film temperature at the heat transfer surface is 350 °C, and in the system it is 330 °C.

The service life of the heat transfer medium depends greatly on the design of the heat transfer system and on the operating conditions. The service life could be up to 5 years, if the closed system is designed properly, and when it is protected from extreme load conditions. The service life could be extended significantly if low pressure (1.2 - 1.5 bar gage pressure) inert gas atmosphere (nitrogen) is used in an expansion tank. For safety and economic reasons, it is recommended to check the condition of the oil on a regular basis, preferably at least once a year. The safety in handling MOL Thermol 68 is higher than that in handling most of the other synthetic oils. This product is not toxic, has a low vapour pressure and can be collected as used oil after its application for recycling or disposal.

The physical properties considered to be important in terms of heat transfer are collected in a separate table in the function of the temperature.

Application



Closed circuit heat transfer systems with indirect heating and forced circulation

Features and benefits

Excellent thermal stability

Resists thermal decomposition and deposit formation in the long term, even at high operating temperatures
Extended trouble-free operation, so less downtime
Low maintenance cost

Long oil lifetime

Oil change and reconditioning costs can be reduced significantly

Excellent thermal properties

Effective heat transfer between surfaces
Improved efficiency, giving reduced operational costs

Good corrosion protection

Long-term protection of steel and non-ferrous metal parts

Compatible with usual seal materials

Usual heat and oil resistant seal materials can be used
Lower possibility of contaminant ingress and oil leaks

Simple disposal

Low cost

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Temperature °C	Kinematic viscosity, mm ² /s	Density g/cm ³	Specific heat capacity kJ/kgK	Thermal conductivity W/mK	Vapour pressure mbar	Prandtl number
0	1102	0,893	1,80	0,133		
20	223	0,880	1,87	0,132		2795
40	69,4	0,867	1,95	0,130		900
50	43,5	0,861	1,98	0,129		574
100	8,7	0,828	2,16	0,126		124
150	3,4	0,794	2,35	0,122	0,11	52
200	1,86	0,760	2,53	0,119	1,4	30
250	1,20	0,724	2,71	0,115	10,4	20,5
300	0,86	0,688	2,89	0,111	55	15,4
330	0,73	0,666	3,00	0,109	130	13,3
350	0,65	0,651	3,07	0,108	221	12,1

Specifications and approvals

Viscosity grade: ISO VG 68
 ISO-L-QB
 ISO-L-QC
 DIN 51522 Q

Properties

Properties	Typical values
Colour (ASTM)	1,5
Density at 15°C [g/cm ³]	0,881
Kinematic viscosity at 40°C [mm ² /s]	70,2
Kinematic viscosity at 100 °C [mm ² /s]	8,75
Viscosity index	96
Pour point [°C]	-12
Flash point (Cleveland) [°C]	260
Fire point (Cleveland) [°C]	295
Conradson carbon residue [mass %]	0,02

The characteristics in table are typical values of the product and do not constitute a specification.

Storage and handling instructions

Store in the original container in dry, properly ventilated area. Keep away from direct flame and other sources of ignition. Protect from direct sunlight.

During transport, storage and use of the product follow the work safety instructions and environmental regulations relating to mineral oil products.

For further details please read the Material Safety Data Sheet of the product.

In the original container under the recommended storage conditions: 48 months

Recommended storage temperature: max. 40°C

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Ordering information

Custom Tariff Number 27101999

SAP code and packaging:

13006589	MOL Thermol 68 10LA	10 l plastic can
13006591	MOL Thermol 68 50KG	60 l steel drum
13006590	MOL Thermol 68 180KG	216.5 l steel drum

Order booking:

Please contact your local distributor or sales partner for ordering details.