

## Rustilo DW 370

Dewatering Corrosion Preventive

### Description

Castrol Rustilo™ DW 370 is a high quality solvent deposited corrosion preventive with good dewatering properties. The solvent, after evaporation, leaves a soft greasy protective film.

### Application

Rustilo DW 370 is a medium to long term protective for use in severe conditions where a high degree of protection is required. It is ideal for protection of machine tools and components prior to long-term storage or transportation. The product also shows good water displacing properties.

Although Rustilo DW 370 can be applied by brushing or spraying, its dewatering action is most effective if the articles to be protected can be immersed in a dip tank.

### Advantages

- Based on low aromatic solvent (aromatic content less than 0.5 %).
- Free from heavy metals, such as Barium.
- Stable film characteristics reduce run-off loss and thus increase process reliability.
- Fingerprint suppressant.
- Good water displacing and penetrating properties.
- High stability against acidic and alkaline contaminations.
- Long bath-lifetimes possible.
- If required protective films of Rustilo DW 370 can easily be removed by using a petroleum solvent or alkaline process cleaner, all available from Castrol.

### Typical Characteristics

Name	Method	Units	Value
Appearance	Visual	-	Brown, oily fluid
Density @ 15°C / 59°F	DIN 51 757	g/ml	0.85
Flash Point	ASTM D93	°C	62
Viscosity @ 20 °C	DIN 51 562	mm <sup>2</sup> /s (cSt)	6.6
Film Type	-	-	Greasy
Total Film Forming Content	Calculated	%	31
Film Thickness	-	µm	4 - 6
Corrosion Protection	(*) Indoor Storage	month	15 - 18
	(**) Outdoor Storage	month	6 - 9
Drying time	-	min	90

## Additional Information

The claims on film thickness and consumption are average values. These are valid for smooth surfaces with good drain-off characteristics and simple geometries without holes or recesses.

Average drying time is the time until the majority of the solvent is evaporated at ambient temperature and a relative humidity of 60 – 70%. The full corrosion protection will just be provided when the solvent is completely evaporated.

(\*) "Indoor storage" describes the storage of ferrous components in closed store-rooms having a relative humidity of 60%. Increased protection times could be achieved when treating finished surfaces or store the parts in a sealed pack.

(\*\*) "Outdoor storage" describes open storage, which assumes primary protection from the elements by tarpaulin or other form of cover.

## Storage

To avoid product deterioration always keep the container/drum tightly sealed. Store the product in a cool, dry place away from direct sunlight. Prevent exposure to frost and avoid water ingress. For optimum product stability, it is preferable to store the product indoors between 5°C and 45 °C / 41°F and 113°F.

Product must be used in a liquid form. Influence of temperature may cause some cloudiness, which is reversible and does not have an impact on product quality or corrosion protection performance.

For more details, please refer the product safety data sheet.

Rustilo DW 370  
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